1. Tools required: clamping vent frame to vent post, vise grips, and paint sticks.

2. Align pins and holes.

3. Trial fit to adjust vise grips as shown using paint sticks to protect chrome.

4. Recommended adhesive to bond frame to post: Loctite E-120HP available at Fastenal or internet or Panel Bond available at local body shop supply.

5. Apply 3/16” to 1/4” bead of adhesive to post.

6. Clamp frame to post at each end, be sure not to clamp on top of alignment pins, allow adhesive to cure overnight.

7. Install gasket.

8. Cut 8” long piece of 1/16” x 1 1/2” window setting tape available at local glass shop or internet.

9. Press glass into channel with set material centered as shown, this can be done with rubber mallet and a block of wood. Trim excess set material with razor.

10. Install vent glass assembly in frame to check for necessary adjustments to center glass and proper seal to gasket follow steps 11 and 12 to adjust.
Vent Window Assembly Instructions

11 Adjustments to the angle of the glass can be made front to back or in and outward using a ¼” extension as shown.

13 Use black RTV to fill ends of channel wipe off excess as shown.

15 Install pivot to glass assembly (do not tighten pivot screw) lock vent window and insure glass remains in proper position and then tighten pivot screw. Note: in some cases pin may need to be adjusted, see next step.

17 Install travel limiting roll pin and tension screw, insure glass is properly aligned and functions properly; many adjustments may not be made after assembly is installed in the door.

12 Adjustments up and down can be made by properly supporting frame assembly as shown on a hard rubber pad or block of wood to prevent scratching and then striking with rubber mallet.

14 Check pivots fit to pin if pivot does not slide completely onto pin then it will need to deburred this can be done as shown with a small drift for leverage and a 3/16” drill clamped in a vise, several rotations may be required.

16 If adjustment needs to be made to pin alignment it can be done as shown with 1/4” deep socket and extension.

Your Vent Window Assembly is now ready for installation.

Thank You for your purchase
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